# PHASE EQUILIBRIA IN THE GeSe2-SnTe SYSTEM

# V. Vassilev<sup>\*</sup>, L. Aljihmani and V. Parvanova

University of Chemical Technology and Metallurgy, 8 Kliment Ohridski blvd., 1756 Sofia, Bulgaria

(Received August 11, 2003; in revised form October 7, 2003)

## Abstract

The phase diagram of the system GeSe<sub>2</sub>–SnTe is studied by means of X-ray diffraction, differential thermal and measurements of the microhardness and the density of the material. The unit-cell parameters of the intermediate phases  $\alpha$ -3GeSe<sub>2</sub> SnTe (phase A) and GeSe<sub>2</sub> 2SnTe (phase B) are determined as follows for phase A: a=0.7955 nm, b=0.6969 nm, c=0.6064 nm,  $\alpha=91.47^{\circ}$ ,  $\beta=85.90^{\circ}$ ; for phase B: a=0.6063 nm. The phase  $\alpha$ -3GeSe<sub>2</sub> SnTe melts congruently at 500°C and a polymorphic transition of the phase takes place at  $T_{\alpha \leftrightarrow \beta}=400^{\circ}$ C and the phase GeSe<sub>2</sub> 2SnTe at 385°C decomposes to the peritectoidal reaction at  $\alpha$ -3GeSe<sub>2</sub> SnTe+SnTe.

Keywords: phase diagram, phase equilibria, unit-cell parameters

#### Introduction

The system  $GeSe_2$ -SnTe has not been still investigated in relation with the phase equilibria and with the possibility for forming chalcogenide glasses as well. It is of scientific and practical interest because its building components (GeSe<sub>2</sub>, SnTe) are typical semiconductors with quite opposite properties.

GeSe<sub>2</sub> is a wide gap semiconductor with an energy gap  $\Delta E$ =2.3 eV [1] and is included in a large group of prospective materials – germanium chalcogenide glasses and crystal compounds A<sup>1</sup><sub>2</sub>GeSe<sub>3</sub>, A<sup>II</sup><sub>2</sub>GeSe<sub>4</sub>, A<sup>II</sup>GeSe<sub>3</sub>, A<sup>III</sup><sub>2</sub>GeSe [1] and other. GeSe<sub>2</sub> melts congruently at 740°C [1], crystallises in a diamond lattice with parameters a=0.694 nm, b=1.298 nm, c=2.213 nm (coordination number z =24) and shows a resistivity  $\rho$ =10<sup>10</sup>  $\Omega$  m [2]. GeSe<sub>2</sub> is good for forming glasses and is used basically for obtaining multicomponent oxychalcogenide, chalcohalide and oxychalcohalide glasses. The latter are used for the production of electrographic coatings, photoresists and X-ray resists, electronic switches and memory cells, ion-selective electrodes, optical components for the IR optics, passive and active components and systems for the fiber and integrated optics, systems for reversible optical data storage with capacity of several billions of bytes per disk.

1388–6150/2004/ \$ 20.00 © 2004 Akadémiai Kiadó, Budapest Akadémiai Kiadó, Budapest Kluwer Academic Publishers, Dordrecht

<sup>\*</sup> Author for correspondence: E-mail: venciv@uctm.edu

SnTe is the only compound within the system Sn–Te that melts congruently at 790°C. The maximum melting temperature (805.9±0.3°C) corresponds to an alloy containing 50.8 at% Te [3]. SnTe has a NaCl-type structure (*a*=0.63 nm) and coordination number *z* = 4. SnTe is a semimetal with energy gap  $\Delta E = 0.18$  eV [1] and conductivity 8000–9000 S cm<sup>-1</sup> in the temperature range 140–800 K [4, 5]. At normal conditions SnTe is always a *p*-type semiconductor with high hole concentration. This concentration is increased with increasing the Te content and varies from 2·10<sup>20</sup> up to 1.5·10<sup>21</sup> cm<sup>-1</sup> [4]. The maximum mobility measured at 300 K is  $\mu_p \cong 1 \cdot 10^3$  cm<sup>2</sup> V<sup>-1</sup> s<sup>-1</sup> [1]. Monocrystal and polycrystal layers of SnTe [6, 7] are used for fabrication of epitaxial heterostructures Pb<sub>1-x</sub>Sn<sub>x</sub>Te [8, 9], SnTe–Cd(S,Se) [6] and others on substrates of PbTe, Si, A<sup>II</sup>B<sup>IV</sup>, A<sup>III</sup>B<sup>V</sup> and others, which are used in the optoelectronics.

Detailed knowledge about the phase diagram of the system GeSe<sub>2</sub>–SnTe with its phasic fields, non-variant equilibria and intermediate phases (compounds) is critical for definition of the area of glass formation and the stability of the chalcogenide glasses in multicomponent systems with formula  $(GeSe_2)_x(SnTe)_yA_zB_{100-x-y-z}$ , where *A*, *B*=chalcogenide, chalcogenide or oxide resp.( $0 \le z < 100$ ).

The main goal; of this work is the definition of the phase equilibria in the system  $GeSe_2$ -SnTe by the means of the conventional differential thermal analysis (DTA) and X-ray powder diffraction (XRD) [10–12] and building of its phase diagram in order: 1 – to investigate the properties of the solid solutions and intermediate phases (if such exist) and 2 – to estimate the feasibility of obtaining multicomponent glasses making use of the pair  $GeSe_2$ -SnTe and to determine the area of glass formation in systems with formula  $GeSe_2$ -SnTe-A, where A=chalcogenide, halide or oxide.

## **Experimental**

The system  $(GeSe_2)_{100-x}(SnTe)_x$  was studied over 17 compositions within the concentration range 0–100 mol% SnTe. The compositions were prepared through a direct mono-temperature synthesis [1] in evacuated and sealed quartz ampoules. For the synthesis of the compositions rich of SnTe the internal surface of the ampoules was preliminary covered with graphite. The maximum temperature and the duration of the synthesis were 1050°C and 1 h resp. A vibrational stirring of the melt was applied. As a final step the melts were homogenized at 350°C for 3 h.

The phase transformations in the samples were investigated by means of several methods as follows: DTA (equipment of the system Paulik–Paulik–Erdey made by MOM Hungary) at heating rate of 10°C min<sup>-1</sup>; reference substance (calcinated  $\gamma$ -Al<sub>2</sub>O<sub>3</sub>) and the studied substance weighed 0.3 g and was placed in evacuated and sealed quartz ampoules at pressure equal to 0.1 Pa; XRD (equipment TUR-M61) with CuK<sub> $\alpha$ </sub> irradiation and Ni-filter,  $\theta$ =5–40°; microstructure analysis (microscope MIM-7). Measurements of the microhardness (instrument PMT-1 at loading 10 and 20 g) and of the density of the material (hydrostatic technique with toluene as reference liquid) were carried out as well.

## Results

The data obtained from the X-ray diffraction analyses are summarized in a schematic diagram (Fig. 1). They are in a complete agreement with the results reported previously in [13, 14].

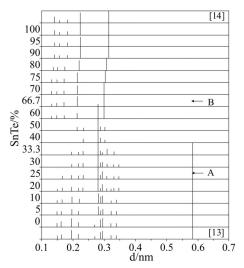


Fig. 1 Schematic diagram of the X-ray diffraction lines for the system GeSe<sub>2</sub>-SnTe

Within the range of concentrations 0-100 mol% SnTe new lines are observed, different from those of GeSe<sub>2</sub> and SnTe. They are of maximum intensity and best pronounced for compositions containing 25 and 66.7 mol% SnTe resp. These data suggest the existence of two intermediate phases with compositions  $3\text{GeSe}_2$  SnTe (phase A) and GeSe<sub>2</sub> 2SnTe (phase B).

The unit-cell parameters of the phases  $\alpha$ -3GeSe<sub>2</sub> SnTe (phase A) and GeSe<sub>2</sub>·2SnTe (phase B) are determined by the Ito's method [15] as follows: for phase A: *a*=0.7955 nm, *b*=0.6969 nm, *c*=0.6064 nm,  $\alpha$ =91.47°; for phase B: *a*=0.6063 nm.

The indexing data of these phases are given in Tables 1 and 2, respectively.

From the heating curves and the observed endoeffects of the curves the maximum temperatures of the different phase transformations were determined. They are given in Table 3.

The effects observed in thermal curves are endothermal. The thermoeffects from the 1<sup>st</sup> up to 6<sup>th</sup> column (including) are of relatively small area but well pronounced. An exception are the effects for the composition containing 25.0 mol% SnTe (at 400 and 450°C) and 66.7 mol% SnTe (at 385°C). These peaks are of significantly greater area and probably correspond to non-variant points or to phase transitions. The thermoeffects represented in columns 3–6 (including) of Table 3 are at equal temperature i.e. they are related with different non-variant equilibria or to phase transitions.

$D_{\mathrm{exp}}$ /Å	(1/I_0)100/%	$Q = 1/d^2$	h k l	$D_{ m calc}$ /Å
7.9647	4	0.0158	100	7.955
6.7230	4	0.0221	010	6.711
5.8369	100	0.0294	001	5.831
3.4314	11	0.0849	210	3.422
3.3532	13	0.0889	020	3.355
3.2665	7	0.0937	$201, \overline{2}01$	3.286
3.0874	26	0.1042	$1\ 2\ 0,\ 1\ \overline{2}\ 0$	3.092
2.9250	43	0.1169	002	2.916
2.8860	34	0.1201	021	2.877
2.7799	91	0.1294	121	2.759
2.5873	5	0.1494	220	2.565
2.3328	12	0.1838	221	2.331
2.2005	9	0.2065	$\overline{2}$ 1 2, 2 1 2	2.205
2.1741	14	0.2116	022	2.173
2.1082	5	0.2250	031	2.107
1.9625	19	0.2597	$3 0 2, \overline{3} 0 2$	1.962
1.9110	7	0.2738	$\overline{2}$ 2 2, 2 2 2	1.907
1.7997	11	0.3087	032	1.797
1.7559	5	0.3244	032	1.753
1.7251	8	0.3360	132	1.712
1.6505	7	0.3671	$40\overline{2}$	1.643
1.6153	12	0.3833	041	1.623
1.5623	6	0.4097	$2\overline{2}3$	1.564
1.5199	5	0.4329	313	1.520
1.4750	7	0.4596	$04\bar{2}$	1.471
1.4188	9	0.4967	014	1.417
1.4097	9	0.5032	323	1.409

Table 1 Data from indexing of phase α-3GeSe<sub>2</sub>·SnTe

The high-temperature effects, corresponding to the liquidus line (col. 7), are well pronounced (sharp peaks) and of large area.

The results obtained at measuring the microhardness, HV and the density, d, are depicted in Figs 2 and 3 (HV is measured with accuracy  $\pm 3\%$  and  $d - \pm 2\%$ ).

In each of the concentration ranges 0-25, 25.0-66.7 and 90-100 mol% SnTe two different values of *HV* are measured that is characteristic for two-phase samples with compositions within the mentioned ranges and is suggesting the existence of two intermediate phases, dividing the phase diagram into three two-phase regions. Two of the

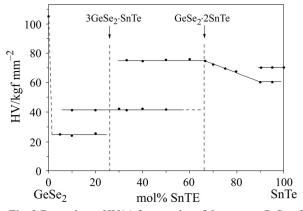


Fig. 2 Dependence HV(x) for samples of the system  $GeSe_2$ -SnTe

values of HV have to be related to the start-up components GeSe<sub>2</sub> and SnTe, that is in agreement with communications in [16, 17]. The other two correspond to intermediate phases – 3GeSe<sub>2</sub> SnTe and GeSe<sub>2</sub> 2SnTe. The microhardness of the phases 3GeSe<sub>2</sub> SnTe and GeSe<sub>2</sub> 2SnTe is 40 and 60–75 kgf mm<sup>-2</sup>, respectively (Fig. 2).

The density (*d*) of the samples from the  $GeSe_2$ -SnTe system varies in the limits 4.2–6.5 g cm<sup>-3</sup> – Fig. 3. Within the concentration limits 0–100 mol% SnTe the additive law is not followed suggesting that complex physico-chemical processes take place. Probably, the intermediate phases  $3GeSe_2$ ·SnTe and  $GeSe_2$ ·2SnTe are obtained as a result of these processes.

$d_{ m exp}/{ m \AA}$	(I/I_0)100/%	$Q = 1/d^2$	h k l	$D_{ m calc}$ /Å
6.063	5	0.2720	100	6.063
4.287	4	0.0544	1 1 0	4.288
3.510	4	0.0812	111	3.501
3.033	100	0.1087	200	3.032
2.710	5	0.1362	210	2.712
2.472	3	0.1636	211	2.475
2.146	73	0.2171	220	2.144
2.020	3	0.2451	310	2.021
1.830	3	0.2986	311	1.828
1.752	20	0.5707	222	1.750
1.515	13	0.4357	400	1.516
1.426	4	0.4918	411	1.429
1.357	24	0.5431	420	1.356

Table 2 Data from indexing of low-temperature phase GeSe<sub>2</sub>·2SnTe

J. Therm. Anal. Cal., 76, 2004

SnTe/mol%	Temperatures/°C								
0							710		
5	275					493	685		
10	395					495	660		
20				398		495	600		
25				400		495	555		
30				400	475				
33.3				402	475	501	501		
40				398	475		475		
5				400	475		592		
60			388				628		
66.7			385				660		
70			390				682		
75			386				705		
80		585					732		
90	192	698							
95	125	752					793		
100							810		

Table 3 Endothermal effects of the studied system GeSe<sub>2</sub>-SnTe

## Discussion

In the concentration ranges 66.7-90.0 mol% SnTe a shift of the lines is observed in direction toward increased inter-plane distance *d*. This is a proof for the existence of a field of solid solutions based on GeSe<sub>2</sub>·2SnTe (Fig. 1). The intermediate phase 3GeSe<sub>2</sub>·SnTe and the start-up components GeSe<sub>2</sub> and SnTe do not possess fields of homogeneity or if such exist they are in very narrow concentration ranges.

In each of the ranges 0-25, 25.0-66.7 and 90-100 mol% SnTe lines of two phases exist simultaneously as follows: GeSe<sub>2</sub>+3GeSe<sub>2</sub>·SnTe, 3GeSe<sub>2</sub>·SnTe+GeSe<sub>2</sub>·2SnTe and GeSe<sub>2</sub>·2SnTe+SnTe, respectively. Thus, these concentration ranges correspond to two-phase fields in the phase diagram of the system GeSe<sub>2</sub>-SnTe.

The gradual variation of the dependence HV(x) in the ranges  $0.0 \le x \le 5$  and  $66.7 \le x \le 100.0$  mol% SnTe suggests the presence of solid solutions based on GeSe<sub>2</sub> and GeSe<sub>2</sub>·2SnTe (Fig. 2).

The observed specific variation of the dependence d(x) at x=25 and x=66.7 mol%SnTe is related to the existence of the intermediate phases  $3\text{GeSe}_2$  SnTe and  $\text{GeSe}_2$  2SnTe (Fig. 3).

On the basis of the data from DTA (differential thermal analysis), X-ray diffraction analysis and from measuring the microhardness and the density the phase diagram of the system  $GeSe_2$ -SnTe is built-up (Fig. 4). This diagram is of a complex structure with specific features as follows:

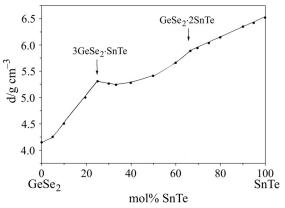
1. Three non-variant equilibria exist: peritectic (with coordinates of the peritectic point  $x \cong 33.3$  mol% SnTe and T = 500°C).

$$\alpha$$
-GeSe<sub>2</sub>+L  $\leftarrow \frac{500\pm 10^{\circ}C}{3}$  GeSe<sub>2</sub>·SnTe,

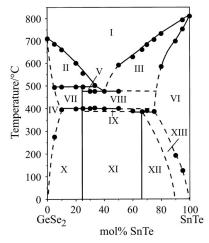
eutectic equilibrium (x=40 and  $T=475^{\circ}C$ )

L  $\leftarrow \frac{475 \pm 10^{\circ}C}{3}$  GeSe<sub>2</sub>·SnTe+ $\alpha$ -SnTe,

peritectoidal equilibrium (x=75 and  $T=385^{\circ}C$ )



**Fig. 3** Dependence d(x) for samples of the system GeSe<sub>2</sub>–SnTe



 $\begin{array}{l} \textbf{Fig. 4} Phase \ diagram \ of \ the \ system \ GeSe_SnTe. \ I-Liquid \ (melt-L); \ II-L+\alpha-GeSe_2; \\ III-L+\alpha-SnTe; \ IV-\alpha-SnTe \ (solid \ solution \ based \ on \ SnTe); \\ V-\beta 3GeSe_2\cdotSnTe+L; \ VI-\alpha GeSe_2 \ (solid \ solution \ based \ on \ GeSe_2); \\ VII-\alpha GeSe_2+\alpha-3GeSe_2\cdotSnTe; \ VIII-\beta 3GeSe_2\cdotSnTe+\alpha-SnTe; \\ IX-\alpha 3GeSe_2\cdotSnTe+\alpha-SnTe; \ X-\alpha GeSe_2+\alpha-3GeSe_2\cdotSnTe; \\ XI-\alpha 3GeSe_2\cdotSnTe+\alpha-SnTe; \ XI-\alpha GeSe_2\cdot2SnTe \ (solid \ solution \ based \ on \ \alpha-GeSe_2\cdot2SnTe); \ XIII-\alpha GeSe_2\cdot2SnTe+\alpha-SnTe \end{array}$ 

J. Therm. Anal. Cal., 76, 2004

 $3\text{GeSe}_2$ ·SnTe+ $\alpha$ -SnTe  $\leftarrow \frac{385 \pm 10^{\circ}\text{C}}{\text{GeSe}_2}$ ·2SnTe.

2. As a result of different physico-chemical interactions two intermediate phases are obtained. The one of them melts incongruently at 500°C, undergoes a polymorphic transition at 400°C and has a constant composition 3GeSe<sub>2</sub> SnTe (A-phase). The other phase dissociates when heated through a peritectoidal reaction of the phases A+ $\alpha$ -SnTe at 385°C and has a variable composition GeSe<sub>2</sub>·(2+x)SnTe where x=0-7 (B-phase). Phase transition of the phase A is proved by the help of DTA and XRD methods described by Arai et al. [18] and Hashimoto et al. [19].

3. The existence of fields of limited solid solutions based on GeSe<sub>2</sub> and SnTe is observed. At elevated temperatures the solubility of SnTe in GeSe<sub>2</sub> and that of GeSe<sub>2</sub> in SnTe increase with maximum values (resp.): 400°C (10 mol% SnTe) and 385°C (appr. 25 mol% GeSe<sub>2</sub>). At room temperature shift of the lines of GeSe<sub>2</sub> and SnTe is not observed i.e. at such temperature GeSe<sub>2</sub> (SnTe) does not dissolve SnTe (GeSe<sub>2</sub>).

#### Conclusions

By means of four independent technics the phase diagram of the system GeSe<sub>2</sub>–SnTe is built-up. As a result of complex physico-chemical processes in solid and liquid state two intermediate phases, respectively, peritectic and peritectoidal reactions at 500 and at 385°C: phase A with a composition 3GeSe<sub>2</sub> SnTe and phase B with a composition  $GeSe_2(2+x)SnTe(x=0-7)$ . In the system exists 13 phasic fields. Four of the fields are mono-phasic and the rest of them two-phasic.

> \* \*

The authors acknowledge thankfully the financial support for this work from the Ministry of Education and Science (Fond 'Scientific investigations'-contract TN-1102).

## References

- 1 Z. Boncheva-Mladenova and V. S. Vasilev, Himia i Fizikohimia na poluprovodnikovite materiali, Narodna Prosveta, Sofia 1991, p. 329 (in Bulgarian).
- 2 L. Tsiun-Hua, A. S. Pashinkin and A. V. Novoselova, J. Neorganicheskoi Himii, 7 (1962) 2159 (in Russian).
- 3 V. M. Glazov, L. M. Pavlova and A. V. Shcheshin, J. Neorganicheskoi Himii, 33 (1988) 2388 (in Russian).
- 4 P. Fielding and G. Fisher, Phys. Chem. Solids, 8 (1959) 434.
- 5 P. Bro, J. Electrochem. Soc., 109 (1962) 1110.
- 6 O. N. Nashchekina, E. I. Rogacheva, A. I. Fedorenko and L. P. Shpakovskaya, Funct. Mater., 5 (1999) 374.
- 7 L. D. Budennaya, P. P. Gorbik, I. V. Dubrovin, V. M. Ognenko and V. V. Teterkin, Russiiskaya AN Neorg. Mater., 31 (1995) 727 (in Russian).
- 8 H. Y. Lee, Y. S. Kang, M. S. Jang, H. Tanaka and T. Kawai, J. Korean Phys. Soc., 37 (2000) 474.
- 9 O. N. Tsarenko and S. I. Ryabets, Neorgan. Mater., 4 (1999) 421 (in Russian).
- 10 S. Weise and V. Kramer, J. Therm. Anal. Cal., 71 (2003) 1035.

734

J. Therm. Anal. Cal., 76, 2004

- 11 A. Wojakowska, E. Kryzak and A. Wojakowski, J. Therm. Anal. Cal., 65 (2001) 491.
- 12 E. Aragon and Sebaoun, J. Therm. Anal. Cal., 52 (1998) 523.
- 13 American Society of Testing Materials, Philadelphia 1969, ASTM 16-80.
- 14 American Society of Testing Materials, Philadelphia 1969, ASTM 8-487.
- 15 T. Ito, X-ray studies on polymorphism, Maruzen Co. Ltd., Tokyo 1950, p. 187.
- 16 Z. U. Borisova, Halkogenidniie poluprovodnikoviie ctekla, LGU, Leningrad 1983.
- 17 V. Vassilev, L. Aljihmani and V. Parvanova, J. Therm. Anal. Cal., 75 (2004) 63.
- 18 M. Arai, T. Sakuma, T. Atake and H. Kawaji, J. Therm. Anal. Cal., 69 (2002) 905.
- 19 T. M. Nashimoto, Y. Yoshinaga, K. Ueda, K. Komazaki, K. Asaoka and S. Wang, J. Therm. Anal. Cal., 69 (2002) 909.